



Formolene® HB4903

Formosa Plastics Corporation, U.S.A. - High Density Polyethylene

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General Information

Product Description

Formolene® HB4903 is a high performance copolymer that is designed for the most demanding blow molding applications. It is also utilized in many sheeting applications. This resin has exceptional stress crack resistance, excellent surface appearance, good melt strength, and good processability.

Formolene® HB4903 meets all the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520 for food packaging at temperatures not exceeding 212°F (100°C).

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Copolymer • Food Contact Acceptable • Good Melt Strength	• Good Processability • Hexene Comonomer • High ESCR (Stress Crack Resist.)	• Pleasing Surface Appearance
Uses	• Blow Molding Applications • Food Packaging • Fuel Tanks	• Industrial Containers • Seats • Sheet	• Waste Containers
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520 ¹	
Processing Method	• Blow Molding		

ASTM & ISO Properties ²

Physical	Nominal Value	Unit	Test Method
Density	0.949	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (190°C/2.16 kg)	0.30	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (ESCR) 10% Igepal, Compression Molded, F50	500	hr	ASTM D1693B
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (Yield, Compression Molded)	3630	psi	ASTM D638
Tensile Elongation ³ (Break, Compression Molded)	> 600	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -180	°F	ASTM D746

Notes

¹ temperatures not exceeding 212°F (100°C)

² Typical properties: these are not to be construed as specifications.

³ Type IV, 2.0 in/min